



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	3814	CYLINDER BLOCK ASSEMBLY	1	INCLUDES ONLY STANDARD PI	
2	19	34270	PLUG, EXPANSION - CYLINDEF	2	(1-5/8" DIA.)	
2	19	34271	PLUG, EXPANSION - CYLINDEF	1	(2" DIA.)	
3	19	37531	PLUG, OIL CHANNEL - CYLINDE	1		
4	19	34488	PLUG, EXPANSION - CAMSHAF	1		
5	19	34487	PLUG, PIPE - CYLINDER BLOC	2		
6	17	35465	PIN, DOWEL - CYLINDER BLOC	2		
7	23	35168	BEARING, DISTRIBUTOR PILO	1		
8	23	43293	BEARING UNIT, CAMSHAFT	1		
9	733	3819	PISTON/PIN (STD.)	4		
9	733	3818	PISTON/PIN (.020 O.S.)	AR		
10	39	65153	PISTON RING UNIT (STD.)	4		
10	39	66217	PISTON RING UNIT (.020 O.S.)	AR		
11	23	85675	BEARING UNIT, CRANKSHAFT	4	(STANDARD)	
11	23	85676	BEARING UNIT, CRANKSHAFT	AR	(.001 U.S.)	
11	23	85713	BEARING UNIT, CRANKSHAFT	AR	(.010 U.S.)	
11	23	85714	BEARING UNIT, CRANKSHAFT	AR	(.020 U.S.)	
12	23	85715	BEARING UNIT, CRANKSHAFT	1	REAR (STANDARD)	
12	23	85670	BEARING UNIT, CRANKSHAFT	AR	REAR (.001 U.S.)	
12	23	85718	BEARING UNIT, CRANKSHAFT	AR	REAR (.010 U.S.)	
12	23	85719	BEARING UNIT, CRANKSHAFT	AR	REAR (.020 U.S.)	
13	26	814622	OIL SEAL UNIT, CRANKSHAFT	1		3
14		34543	VALVE, BY PASS - OIL FILTER	1		
15	22	64425	FITTING, EXTENSION - CYLINDE	OPT	OPTIONAL	
16	22	16951A	FITTING, DRAIN - CYLINDER BLC	1		
-		87959A	PARTIAL ENGINE (140-3.0L)	1	INCLUDES INTERNAL PARTS AI	
-	27	52364A88	GASKET SET, ENGINE OVERHAL	1		
-	92	91601	SEALER, RED RTV (WHERE APP	1		
-	92	34227	PERFECT SEAL	1		